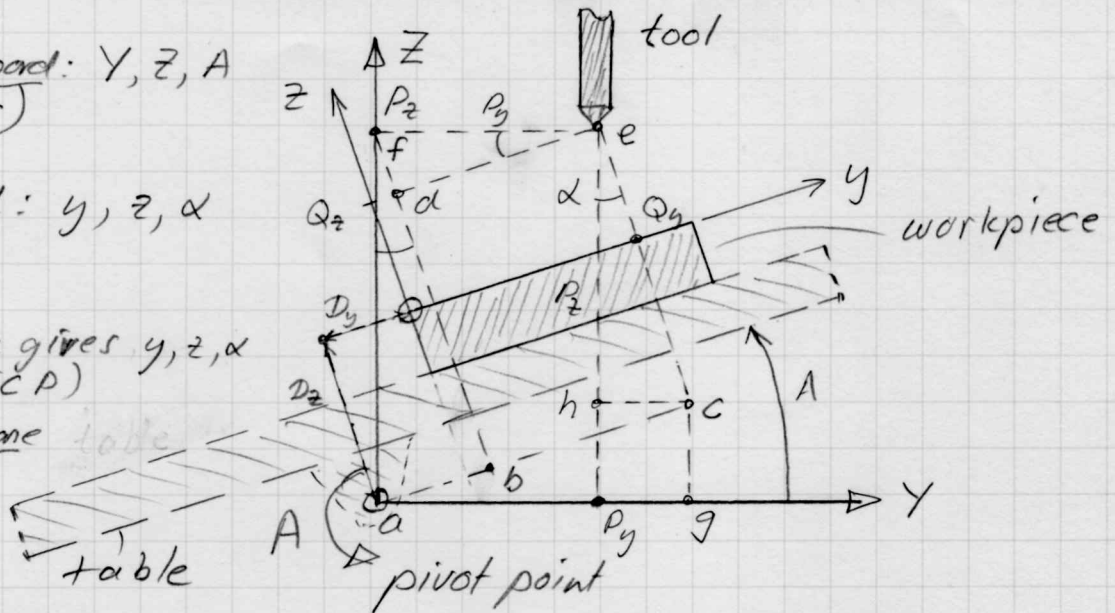


Machine Load: Y, Z, A
(joints)

Work Load: y, z, α
(world)

CAM software gives y, z, α
(TCP)

Control software
needs
Y, Z, A



• Forward transformation: (from joint to work coord.)

$$Q_y + D_y = bc + ab = de + ab = P_y \cos A + P_z \sin A$$

$$Q_z + D_z = bf - df = P_z \cos A - P_y \sin A$$

$$\text{or. } \begin{bmatrix} Q_y \\ Q_z \end{bmatrix} = \begin{bmatrix} \cos A & \sin A \\ -\sin A & \cos A \end{bmatrix} \cdot \begin{bmatrix} P_y \\ P_z \end{bmatrix} - \begin{bmatrix} D_y \\ D_z \end{bmatrix} \quad \left. \vphantom{\begin{bmatrix} Q_y \\ Q_z \end{bmatrix}} \right\} \rightarrow \text{FWD}$$

$\alpha = A$

• Inverse transformation: (from work to joint coord.)

$$P_y = ag - hc = (Q_y + D_y) \cos A - (Q_z + D_z) \sin A$$

$$P_z = gc + he = (Q_y + D_y) \sin A + (Q_z + D_z) \cos A$$

$$\text{or. } \begin{bmatrix} P_y \\ P_z \end{bmatrix} = \begin{bmatrix} \cos A & -\sin A \\ \sin A & \cos A \end{bmatrix} \begin{bmatrix} Q_y + D_y \\ Q_z + D_z \end{bmatrix} \quad \left. \vphantom{\begin{bmatrix} P_y \\ P_z \end{bmatrix}} \right\} \rightarrow \text{INV.}$$

$A = \alpha$